

Investing
in our Future.



More than 2,500 employees across the sales offices and the 4 production plants in Ybbsitz, Gresten (Austria), Bönen (Germany) and Valley City (USA) are continually working to successfully bring the requirements of our international customers to fruition.

We make
the impossible possible



Life takes shape with Welsers Profile

Welsers Profile GmbH
Prochenberg 24
A-3341 Ybbsitz / Austria
Phone (+43 7443) 800-0
at@welsers.com

Welsers Profile Austria GmbH
Prochenberg 24
A-3341 Ybbsitz / Austria
Phone (+43 7443) 800-0
at@welsers.com

Wieselburger Straße 1
A-3264 Gresten / Austria
Phone (+43 7487) 410-0

Welsers Profile Deutschland GmbH
Edisonstraße 23
D-59199 Bönen / Germany
Phone (+49 2383) 914-0
de@welsers.com

Superior Roll Forming
5535 Wegman Dr, Valley City
OH 44280 / USA
Phone +1 330-225-2500
us@welsers.com

Welsers AG
Seestrasse 96
CH-9326 Horn / Switzerland
Phone (+41 71 844 80 80
ch@welsers.com

AB Welsers Profiler
Svandammsvägen 17A
S-126 35 Högersten / Sweden
Phone (+46 8) 730 24 00
se@welsers.com

Welsers Profiletechnik (Benelux) B.V.
Maleneind 2
NL4751 GP Oud GasPhone / Netherlands
Phone (+31 165) 51 10 00
nl@welsers.com

Welsers Profilés srl
Les Propylées 1 • 2 allée des Atlantes
F28000 Chartres / France
Phone (+33 237) 33 67 67
fr@welsers.com

Welsers Profiliati S.r.l. Unipersonale
Piazzetta Scaligera 6
I-37019 Reschiera del Garda / Italy
Phone (+39) 045 640 17 95
it@welsers.com

Perfiles Welsers S.L.
Via Augusta 298-1.1.
E08017 Barcelona / Spain
Phone (+34 93) 252 30 30
es@welsers.com

Welsers Sections (UK) Ltd.
Suite 511 • Chadwick House •
Birchwood Park
Cheshire • WA3 6AE / Great Britain
Phone (+44 0) 161 491 5210
uk@welsers.com

Welsers Profile Sp. z o.o.
ul. Chmieleniec 2/10
PL 30-348 Kraków / Poland
Phone (+48 12) 426 77 70
pl@welsers.com

Welsers Profile s.r.o.
Staré Město
Haštalská 1072/6
CZ-110 00 Praha 1 / Czech Republic
Phone (+43 7487) 410 - 4187
cz@welsers.com

ООО Welsers Профил
Office 23, 72A, Entuziastov highway,
RU-111123, Moscow / Russian Federation
Phone +7 (495) 305 68 79
ru@welsers.com

Welsers Profil Sistemleri Tic. Ltd. Sti.
Harbiye Mahallesi
Tevfikiyeye Cad. İktisal Ticaret Merkezi No:17
TR-34367 İstanbul / Turkey
Phone (+90 532) 518 13 73
tr@welsers.com

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Bespoke solutions for a wide variety of applications

Welser partners you through the challenges of converting complex requirements into bespoke metal sections. With our indepth knowledge, unique experience and modern facilities, we specialize in producing the most accurate, economic and efficient solutions.



Forming Capabilities

- Open and welded special metal sections, as well as complete systems, tailor-made to each customer's individual requirements
- More than 90 roll forming lines with over 60 different roll forming stages
- Strip thickness from 0.011 to 0.323 inches (0.3 to 8.2 mm), strip width up to 39.37 inches (1,000 mm), profile length up to 88.5 feet (27,000 mm), profile height up to 9.8 inches (250 mm)
- Cross sectional optimization: The cross-section can be selectively thinned to reduce weight.
- Profile splitting: Profile features can now be split out from the parent shape, producing light, but very strong, complex forms. It is now also possible to vary the width and/or height of a profile along its length.

Materials / Surface Quality

- Materials: Cold rolled strip, hot rolled strip, chrome and chrome-nickel steel, hot dip galvanized strip, electrolytic zinc coated strip, zinc/magnesium, coated steel strip, aluminium and coated aluminium and special materials (e.g. copper, brass, titanium, nickel and other high strength steels)
- Tooling and (bending) fixtures are designed around the surface quality of the output material (e.g. organically coated, ground, brushed and high-gloss).

Punching / Embossing Capabilities

- Modular tooling construction provides greater flexibility.
- Interval punching of complex hole

patterns, deep punching and embossing in the flat strip

- Automatic length correction including 100% length measurement of pre-punched sections
- Slot punching is possible on the roll forming line.
- Shearing to length and cutting of additional features can be performed simultaneously.
- Entire parts can be produced through our multi-step punching presses.

Bending Capabilities

- Roller Bending: Low cost tooling to perform free-form bending to create complex radii combinations
- Rotary bending allows bending of very tight radii with minimal cross section deformation even at high

curvatures - can be combined with free form bending.

- Stretch bending: Optimal for asymmetric, thin-walled, open profiles made from high strength steels
- Press bending can be an economical method of quickly producing shallow curves.
- On-line bending: Continuous bending performed on the profiling machine, very economic with many opportunities for further processing

Laser Capabilities

- Laser Cutting: Ultra-modern 5 Axis Machines facilitate complex three dimensional cutting processes. Materials up to 0.591 inches (15 mm) thick and 27.8 feet (8.5 metres) long can be processed.

Cutting Technologies / Profile End Processing

- Cutting on the profiling machine: Hot or cold saws, shearing and waste-free trimming
- Profile End processing: Various

hydraulic manipulation capabilities, de-burring brushes, laser shaping

- High performance saws

Downstream Processing

- The degree of downstream processing can be determined by the customer.
- A wide variety of reliable connection techniques, including those to withstand dynamic loading, such as riveting, clinching, bonding and other pressure joining methods
- Possibilities to incorporate different materials such as rubber or plastic seals into metal sections
- Additional robotic MIG /MAG welding stations

More Value.

Our aim is to provide you with the optimal solution for your application. Sometimes less is more. A complex application doesn't always require a complex metal section - a high value section does not necessarily mean high costs. Our experts are here to help you.

There's only one area where we don't try to save, and that's Customer Service.

Product Development

- Expertise gained through decades of experience in a wide variety of target markets
- Support from our own technical sales team, particularly in customer development projects
- Illustration by our FEA-supported simulation

Tooling Construction

- All of our tooling is designed and manufactured on-site. This offers several advantages to our customers.
 - » Greater flexibility to make changes
 - » Possibility of ongoing design adaptations
 - » Fast response times
 - » Adherence to deadlines

Total Quality Management

- Feedstock material is inspected by means of
 - » Quality assessments
 - » Inspection certificates
 - » Sample inspections
 - » Supplier audits
- The same standards are applicable to all production sites.
 - » Static 3D co-ordinate measuring machine
 - » Mobile 3D measuring device
 - » Inductive measuring systems
- First article approval
- Customer audits (Process/system audits)

Exclusivity

- We guarantee our customer's confidentiality.
- Intellectual property is documented and recorded.
- Simultaneously our customers can benefit from our huge experience in non-exclusive metal section developments.

Logistics

- Security of supply with redundant systems
- Integrated supply and information flow across the whole value added chain
 - » Just in Time / Traceability
- State-of-the-art logistics solutions within our manufacturing plants
 - » Economic production
- On-site rail links in Gresten (Austria), Bönen (Germany) and Horn (Switzerland)
- Logistics centre in Horn
- Product packaging and logistics are optimized to customer requirements.

Quality Certifications

- Quality: ISO 9001:2015
- Automotive: IATF 16949:2016
- Health and Safety: OHSAS 18001:2007
- Environmental: ISO 14001:2015
- Energy: ISO 50001:2011

